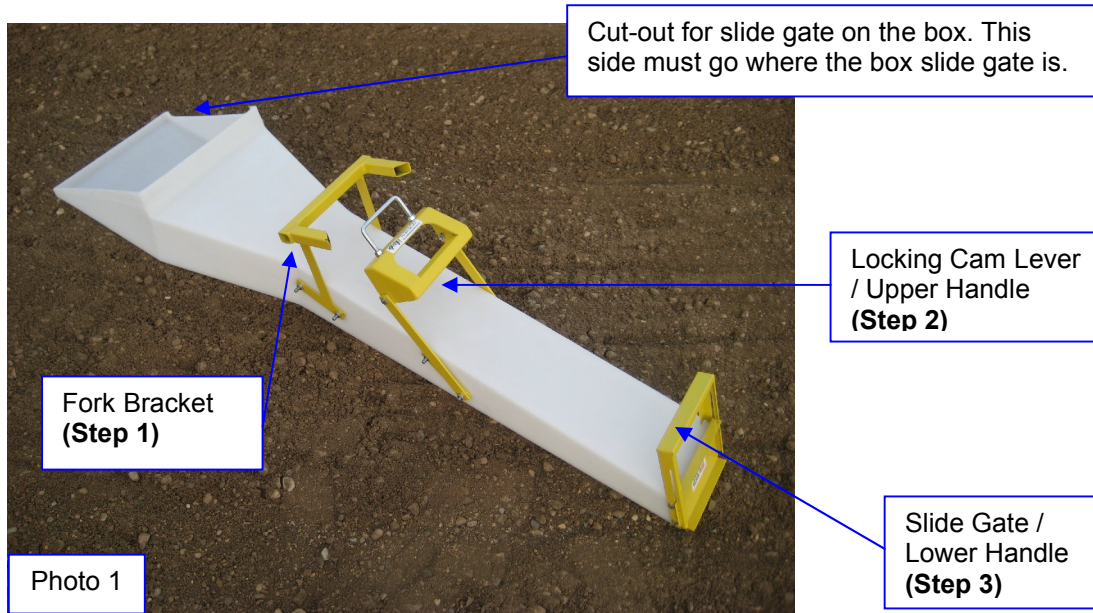


# PRO-CHUTE SETUP

BY BULK SEED SYSTEMS, INC.

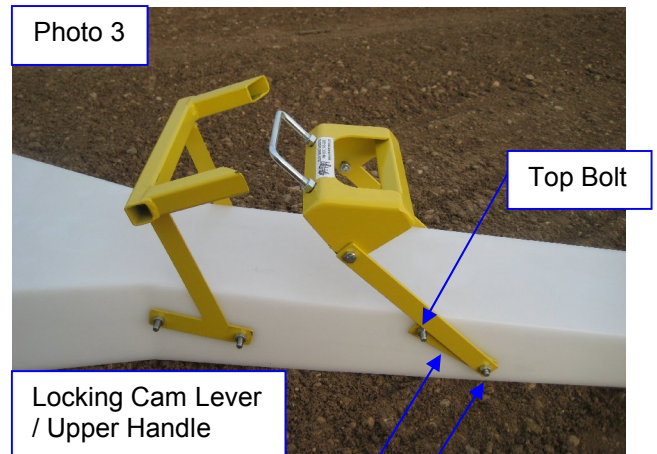
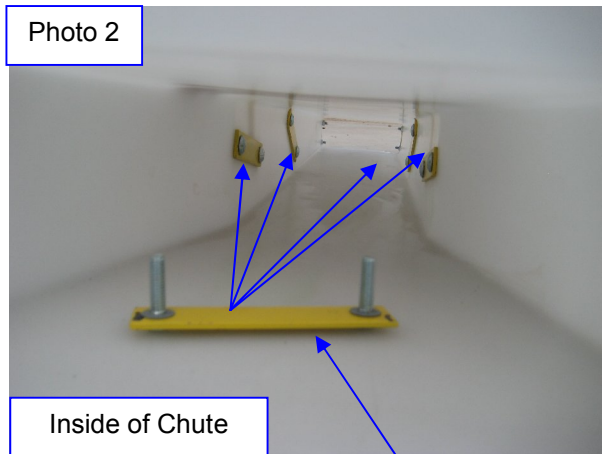
Bulk Seed Systems  
20561 Justice Ave.  
Wabasso, MN 56293



## Step 1: Install Fork Bracket

Place the Fork Bracket over plastic chute as shown (Photo 1).

Place bracket with attached bolts on the inside of the chute (photo 2). Stick these bolts out through the pre-drilled holes in the plastic and fork bracket. Install lock nuts and tighten.



5" Flat Irons with Bolts (4), install two on each side of the inside of the chute

## Step 2: Install Cam Lever / Upper Handle

Place bracket with attached bolts on the inside of the chute (Photo 2). Stick these bolts out through the pre-drilled holes in the plastic. Then install 5" flat iron on the outside of the chute. Install lock nuts on top bolt (Photo 3) and tighten. Do this for both sides.

Install 10 3/4" flat irons onto the bottom bolt (Photo 3). Place the lock nuts on these bolts and tighten so iron can move freely. Put the cam lever handle on the other end of the 10 3/4" long flat irons. Install the 3/4" long 5/16" bolt and lock nuts so that cam-lever and upper handle moves freely.

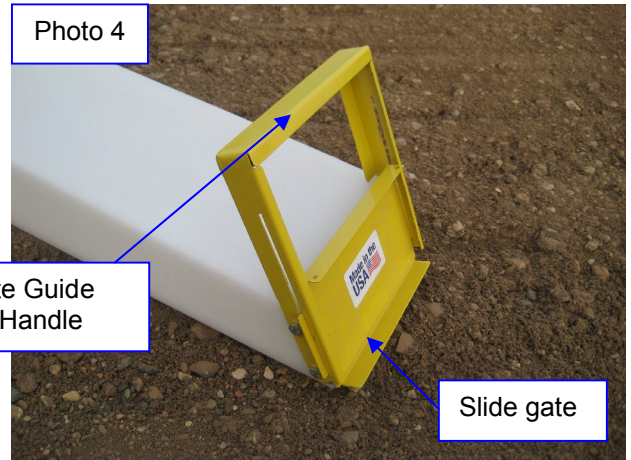
# PRO-CHUTE SETUP

BY BULK SEED SYSTEMS, INC.

Bulk Seed Systems  
20561 Justice Ave.  
Wabasso, MN 56293

## Step 3: Install Slide Gate

Install slide gate as shown in (Photo 4). Push slide gate guide tight against the end of the chute with slide gate in the guide. This aligns the holes. Push one side of the guide down tight against chute and drill  $\frac{1}{4}$ " holes through plastic chute. Install bolts from the outside, then install nuts. Repeat instructions for the other side. Do not over tighten bolts.



## Step 4: Prepare Pro-box for Pro-chute

With a forklift, pick the box up from the narrow end of the box so the slide gate of box is to your left when sitting on the forklift seat. Raise the box about 3 feet above the ground. Then install the Pro-chute on the front side of the box. The cut-out in the chute allows the box's slide gate to move freely (See Photo 1). This is the only way the Pro-chute will fit properly on the box.

## Step 5: Attach Assembled Pro-chute onto Pro-box

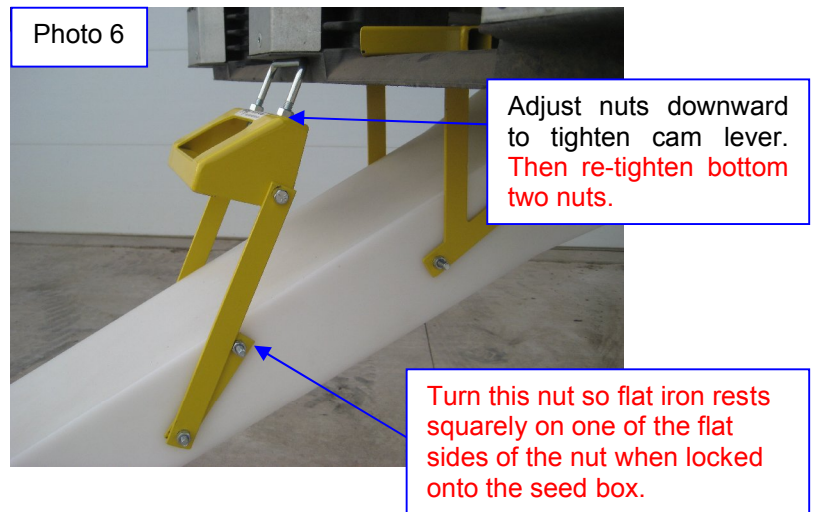
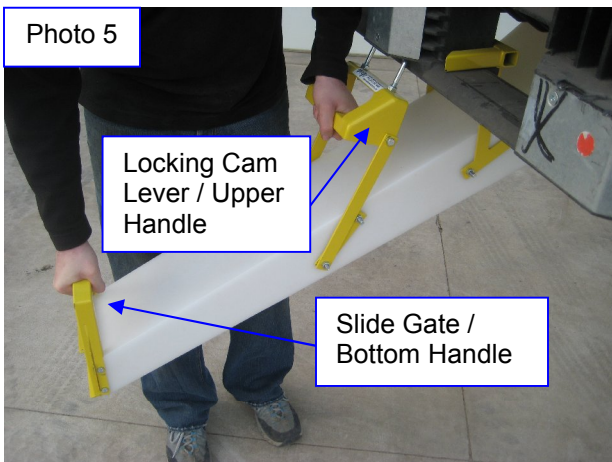
Lift assembled Pro-chute by placing one hand on the slide gate bottom handle and the other hand on the cam lever handle (Photo 5).

After placing the fork bracket onto the bottom rail of the box, pull gently away from the box and down. Snap the U-bolt on the cam-lever handle against the seed box under the galvanized plate. The U-bolt on the handle must be adjusted (tighter or looser) so the chute fits firmly on the box (Photo 6).

To test to make sure the Pro-chute is properly attached, hang onto the slide-gate handle at the end of the chute and wiggle left-to-right and the end of the chute under the box should not move around freely.

**The Pro-chute is properly attached when the end of the chute will not move left-to-right.**

**Keep box slide gate closed while transporting box. Only open box slide gate before raising the box to be dumped. Bulk Seed Systems is not responsible for any loss of seed or contents in box.**



Contact us for more information!  
Phone: 507-342-2222 Fax: 507-342-2223

Website: [www.bulkseedsystems.com](http://www.bulkseedsystems.com)  
Email: [sales@bulkseedsystems.com](mailto:sales@bulkseedsystems.com)

Page 2